



BLUE BEAR
Soy Gel™ Liquid
620LQ
Liquid Coatings Remover
For Dipping Coated Metal Parts
LIQUID FORMULATION
• Removes Multiple Layers
• Low Evaporation Rate
• Made with 100% American-Grown Soybeans
One Gallon 128 FL OZ (3.78L)
DANGER: EYE AND SKIN IRRITANT. See SDS sheet for additional precautions. ©2015 Franmar, a Division of Calmar. V1.11.12

Soy Gel™ Liquid 620LQ Liquid Coatings Remover

SPECIALLY FORMULATED

- Suitable for dipping coated tools and other metal parts
- Removes multiple layers
- Low-odor formula made with 100% American-grown soybeans
- Non-caustic and biodegradable



*Horizontal Coverage: 125 sq ft per gallon
Vertical Coverage: 75 sq ft per gallon*

See our full line of products

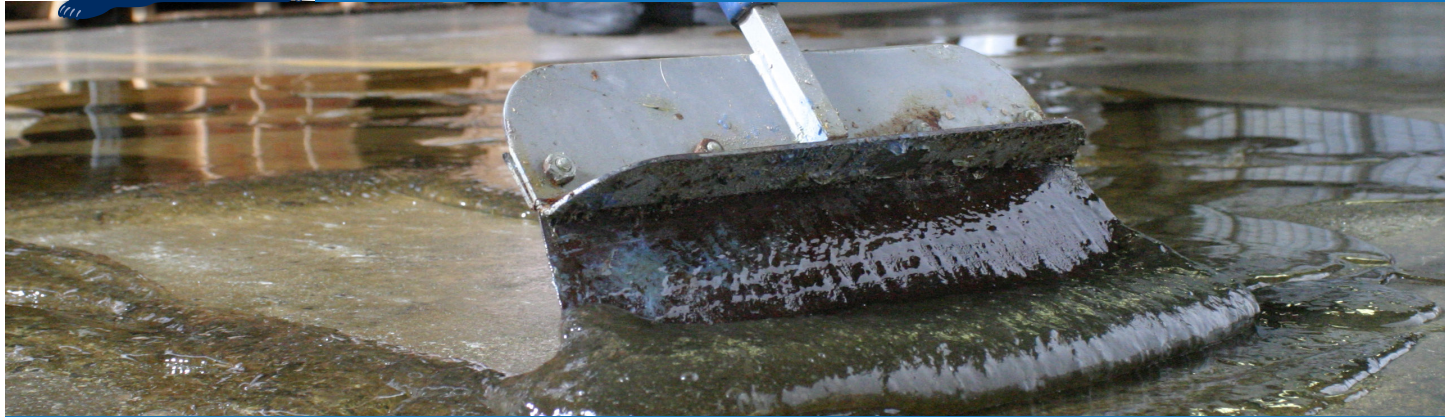
Visit: www.franmar.com or

Call: 800.538.5069





PRODUCT DATA



Soy Gel™ Liquid 620LQ Liquid Coatings Remover

BLUE BEAR® Soy Gel™ Liquid 620LQ Liquid Coatings Remover is formulated to clean metal, glass and other non-plastic, non-wood materials in a dip application. Low-odor, non-caustic and green, **Soy Gel Liquid** effectively removes multiple layers of a variety of coatings, including lead-based paint.

Usage Tips:

- Keep dipping tray/bin covered when not in use, to keep debris and other items from falling in
- Abrading tough coatings before dipping helps accelerate removal
- Most parts can safely be left in overnight

Coverage: Coverage per square foot varies depending on type and age of coating, number of layers and method of application.

Horizontal: Average coverage is 125 square feet per gallon (maximum 200 square feet per gallon).

Vertical: Average coverage is 75 square feet per gallon.

Application: *Do not use on wood or plastic.* Dip material in **Soy Gel Liquid**. Check the progress of the stripping action by using a scraper to see if the coating is softened down to the surface. If not, wait longer and recheck. Once the coating is softened, remove it with a scraper or other stripping tool.

Clean Up: Using a cloth or fibrous scrub pad, clean remaining residue with **BLUE BEAR® Emerge™ 700DG Degreaser** or water. Allow surface to dry before further preparations.

Storage: Keep container closed when not in use.

Precautions: Always use care to prevent **Soy Gel Liquid** from getting on surfaces not intended to be stripped. Do not dip wood or plastic products. **Soy Gel Liquid** will cause glued joints to separate. In case of contact with eyes, flush thoroughly with water. Use in a well-ventilated area to avoid respiratory irritation, drowsiness or dizziness. Avoid prolonged contact with skin. Wear safety glasses to avoid splatters causing eye irritation, and chemical-resistant gloves to protect from skin irritation and dryness, etc. Wear work-appropriate shoes.

Biodegradable: Meets or exceeds ASTM standards

Flash Point: Above 200°F (93.3°C)

pH Level: 8.1 pH of 1/10 wt/wt solution in soft water

DANGER: Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation or may cause drowsiness or dizziness. May be harmful if swallowed. May cause reproductive harm. Keep out of reach of children.

⚠ WARNING: This product can expose you to chemicals including n-methyl-2-pyrrolidone, which is known to the state of California to cause birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

Ingredients: N-methyl-2-pyrrolidone, dibasic ester - LVP, soy ester, proprietary thickening and surfactant blend

VOC (Volatile Organic Compound) content:
39.01%, 3.39 lb/g, 405.72 g/l

NON-EMERGENCY
Call: 800.538.5069
www.franmar.com
Bloomington, IL
61702

CHEMICAL EMERGENCY:
Spill, leak, fire, exposure or accident,
call CHEMTREC day or night.
USA and Canada: 800.424.9300
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(Collect calls accepted)



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