Section 1: CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product / Chemical Name:
BLUE BEAR® 240PA Parts Washer With Light Rust Remover

Other Means Of Identification:
Parts washer soy solvent cleaner

Recommended Use Of The Product / Chemical And Restrictions On Use:
Cleaning of metal parts in a parts washer system.

Manufacturer / Company Information:
Franmar Chemical, Inc.
10282 E. 1400 North Rd.
Bloomington, IL 61705
1-800-538-5069 / 1-309-828-2900

For Chemical Emergency - Spill, Leak, Fire, Exposure, or Accident Call:
CHEMTREC Day or Night: Within USA and Canada: 1-800-424-9300
CCN717946 or +1 703-527-3887 (collect calls accepted)

Section 2: HAZARD IDENTIFICATION

Classification Of Product / Chemical Mixture And Any National or Regional Information:
Eye irritation 2B

Warning

GHS Hazard Statements:
(H316) Causes mild skin irritation.
(H320) Causes eye irritation.
(H303) May be harmful if swallowed.

GHS Precautionary Statements:
(P102) Keep out of reach of children
(P103) Read label before use
(P301 + P330 + P331) If Swallowed: Rinse mouth. Do not induce vomiting.
(P302+P350) If on Skin: Gently wash with soap and water.
(P305+P351+P338) If in Eyes: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do so - continue rinsing.

Other Hazards Which Do Not Result In Classification:
None known.
Section 3: COMPOSITION, INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient Name</th>
<th>CAS Number</th>
<th>Percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>Soy methyl ester</td>
<td>67784-80-9</td>
<td>80-87%</td>
</tr>
<tr>
<td>Surfactant</td>
<td>68438-46-3</td>
<td>10-15%</td>
</tr>
<tr>
<td>Corrosion Inhibitor</td>
<td>5131-66-8</td>
<td>1-3%</td>
</tr>
<tr>
<td>D-Limonene</td>
<td>94266-47-4</td>
<td>&lt;1%</td>
</tr>
</tbody>
</table>

Other Chemical Information:
None

Section 4: FIRST AID MEASURES

Necessary Measures For Routes Of Exposure:

If Inhaled:
If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician if symptoms develop or persist.

If on Skin:
If skin irritation occurs, get medical advice/attention.

If in Eyes:
If in eyes, rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists, get medical advice/attention.

If Swallowed:
Rinse mouth. Do not induce vomiting. Call a doctor/physician if you feel unwell.

Important Symptoms/Effects, Acute and Delayed:
Specific data not available.

Immediate Medical Attention And Special Treatment Needed:
Specific data not available.
Section 5: FIRE FIGHTING MEASURES

Suitable (and unsuitable) Extinguishing Media:
CO2, Dry Chemical for small fires, foam for large fires, water spray

Hazards Arising From The Product/Chemical (e.g., nature of any hazardous combustion products):
None known

Special Fire Fighting Procedures:
Use water spray to cool containers.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures:
Wear protective clothing.

Environmental Precautions:
Specific data not available.

Methods and Materials for Containment and Cleaning Up:
Contain the spill and hold for disposal.

Section 7: HANDLING AND STORAGE

Precautions For Safe Handling:
Normal care in handling & storage.

Conditions For Safe Storage, Including Any Incompatibilities:
Specific data not available.
Section 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

Control Parameters, e.g., Occupational Exposure Limit Values or Biological Limit Values:
Specific data not available.

Appropriate Engineering Controls:
Not required. Mechanical generally sufficient.

Individual Protective Measures, Such As Personal Protective Equipment:
Safety glasses, or chemical goggles.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

| Appearance (physical state, color, etc.): | Light yellow, low viscosity liquid | Flammability (solid, gas): | None known. |
| Odor: | Mild odor | Upper/Lower Flammability or Explosive Limits: | |
| Odor Threshold: | Specific data not available. | Vapor Pressure: | < 2mm Hg at 20°C |
| pH: | 6.65 | Vapor Density: | Estimated heavier than air. |
| Freezing / Melting Point: | below 32°F | Relative Density: | 7.3 lbs/gal (@25°C) |
| Boiling Point and Boiling Range: | Over 300°F | Partition Coefficient (n-octanol/water): | Specific data not available. |
| Flash Point: | Above 200°F (PMcc) | Autoignition Temperature: | 445°C (833°F) |
| Evaporation Rate: | Less than 1 (n-butyl acetate=1) | Decomposition Temperature: | Specific data not available. |
| Solubility: | Emulsifiable | VOC: | 2.3% .06 lb/g 20 g/l |
Section 10: STABILITY AND REACTIVITY

Chemical Stability:
Stable

Possibility Of Hazardous Reactions:
Will not occur.

Conditions To Avoid (e.g., static discharge, shock or vibration):
Strong oxidizing agents.

Incompatible Materials:
Specific data not available.

Hazardous Decomposition Products:
Produces carbon monoxide and carbon dioxide on combustion.

Section 11: TOXICOLOGICAL INFORMATION

Information On The Likely Routes Of Exposure (inhalation, ingestion, skin and eye contact):
SKIN: (H316) Causes mild skin irritation.
EYE: (H320) Causes eye irritation.
INGESTION: (303) May be harmful if swallowed.

Symptoms Related To The Physical, Chemical and Toxicological Characteristics:
Not listed by NTP, IARC, OSHA.
Delayed and Immediate Effects and Also Chronic Effects From Short- and Long-Term Exposure:
Specific data not available.

Numerical Measures Of Toxicity (such as acute toxicity estimates):
Specific data not available.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity (aquatic and terrestrial, where available):
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and Degradability:
Specific data not available on the degradability of this product.

Bioaccumulative Potential:
Specific data not available.

Mobility In Soil:
The product is immiscible with water and will spread on the water surface.

Other Adverse Effects:
Specific data not available.
Section 13: DISPOSAL CONSIDERATIONS

Description Of Waste Residues and Information On Their Safe Handling and Methods Of Disposal, Including The Disposal Of Any Contaminated Packaging:

Contaminated absorbent material may be disposed of in an approved landfill. Dispose of in accordance with all existing local, state, and federal ordinances.

Section 14: TRANSPORT INFORMATION

UN Number:
N/A, non-regulated

UN Proper Shipping Name:
Fatty acid ester

Transport Hazard Class(es):
NMFC (National Motor Freight Classification): Identification number 144920
Shipping Classification 65

Packing Group (if applicable):
N/A Non-Hazardous

Marine Pollutant (Yes/No):
No

Special Precautions Which User Needs To Be Aware Of / Or Comply With In Connection With Transport Or Conveyance Either Within Or Outside Their Premises:
Specific data not available.

Section 15: REGULATORY INFORMATION

SARA TITLE III (Superfund Amendments and Reauthorization Act):
Section 312 Extremely Hazardous Substance: None
Section 311/312 Hazard Categories: None
Section 313 Toxic Chemicals: None

Section 16: OTHER INFORMATION