Section 1: CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product / Chemical Name:
Multipurpose Ink Cleaner - GREENEWAY™

Other Means Of Identification:
Textile ink remover.

Recommended Use Of The Product / Chemical And Restrictions On Use:
Cleaning of textile inks from screen printing screens.

Manufacturer / Company Information:
Franmar Chemical Inc.
10282 E. 1400 North Rd.
Bloomington, IL 61705
1-800-538-5069
1-309-828-2900

For Chemical Emergency - Spill, Leak, Fire, Exposure, or Accident Call:
CHEMTREC Day or Night: Within USA and Canada: 1-800-424-9300
CCN717946 or +1 703-527-3887 (collect calls accepted)

Section 2: HAZARD IDENTIFICATION

Classification Of Product / Chemical Mixture And Any National or Regional Information:
None known.

GHS Statements:
GHS Signal Word: WARNING
GHS Hazard Phrases: (H315) Causes skin irritation. (H320) Causes eye irritation. (H335) May cause respiratory irritation. (H303) May be harmful if swallowed.

Other Hazards Which Do Not Result In Classification:
SAFETY DATA SHEET (GHS)

Section 3: COMPOSITION, INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient Name</th>
<th>CAS Number</th>
<th>Percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tripropylene Glycol Methyl Ether</td>
<td>25498-49-1</td>
<td>37-42%</td>
</tr>
<tr>
<td>Dipropylene Glycol Monobutyl Ether</td>
<td>29911-28-2</td>
<td>30-36%</td>
</tr>
<tr>
<td>Surfactant Blend</td>
<td>68439-46-3</td>
<td>12-17%</td>
</tr>
<tr>
<td>Soy Ester</td>
<td>67784-80-9</td>
<td>10-12%</td>
</tr>
</tbody>
</table>

Other Chemical Information:

Section 4: FIRST AID MEASURES

Necessary Measures For Routes Of Exposure:

**Inhalation:**
Remove person to fresh air and keep comfortable for breathing. Call a doctor/physician if you feel unwell.

**Skin:**
Take off immediately all contaminated clothing. Rinse skin with water [or shower]. Wash contaminated clothing before reuse.

**Eyes:**
Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists, get medical advice/attention.

**Ingestion:**
Call a doctor/physician if you feel unwell.

Important Symptoms/Effects, Acute and Delayed:
Specific data not available.

Immediate Medical Attention And Special Treatment Needed:
Specific data not available.
Section 5: FIRE FIGHTING MEASURES

**Suitable (and unsuitable) Extinguishing Media:**
CO2, Dry chemical, Foam.

**Hazards Arising From The Product/Chemical (e.g., nature of any hazardous combustion products):**
Specific data not available.

**Special Fire Fighting Procedures:**
Protective clothing and self-contained breathing apparatus should be worn when fires involve chemicals.

Section 6: ACCIDENTAL RELEASE MEASURES

**Personal Precautions, Protective Equipment and Emergency Procedures:**
Specific data not available.

**Environmental Precautions:**
Specific data not available.

**Methods and Materials for Containment and Cleaning Up:**
Specific data not available.

Section 7: HANDLING AND STORAGE

**Precautions For Safe Handling:**
None known.

**Conditions For Safe Storage, Including Any Incompatibilities:**
Specific data not available.
Section 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

Control Parameters, e.g., Occupational Exposure Limit Values or Biological Limit Values:
Specific data not available.

Appropriate Engineering Controls:
Not required. Mechanical generally sufficient.

Individual Protective Measures, Such As Personal Protective Equipment:
Chemical splash goggles.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Appearance (physical state, color, etc.):</th>
<th>Light Green</th>
</tr>
</thead>
<tbody>
<tr>
<td>Odor:</td>
<td>Mild.</td>
</tr>
<tr>
<td>Odor Threshold:</td>
<td>Specific data not available.</td>
</tr>
<tr>
<td>pH:</td>
<td>4.65</td>
</tr>
<tr>
<td>Freezing / Melting Point:</td>
<td>N/A</td>
</tr>
<tr>
<td>Boiling Point and Boiling Range:</td>
<td>350 °F</td>
</tr>
<tr>
<td>Flash Point:</td>
<td>149 °F</td>
</tr>
<tr>
<td>Evaporation Rate:</td>
<td>Less than 1 (n-butyl acetate=1)</td>
</tr>
<tr>
<td>Solubility:</td>
<td>Miscible.</td>
</tr>
<tr>
<td>Flammability (solid, gas):</td>
<td>None known.</td>
</tr>
<tr>
<td>Upper/Lower Flammability or Explosive Limits:</td>
<td>N/A</td>
</tr>
<tr>
<td>Vapor Pressure:</td>
<td>N/A</td>
</tr>
<tr>
<td>Vapor Density:</td>
<td>N/A</td>
</tr>
<tr>
<td>Relative Density:</td>
<td>Specific data not available.</td>
</tr>
<tr>
<td>Partition Coefficient (n-octanol/water):</td>
<td>Specific data not available.</td>
</tr>
<tr>
<td>Autoignition Temperature:</td>
<td>Specific data not available.</td>
</tr>
<tr>
<td>Decomposition Temperature:</td>
<td>Specific data not available.</td>
</tr>
<tr>
<td>VOC:</td>
<td>1.6%, 15.29 g/L, .13 lbs/gal</td>
</tr>
</tbody>
</table>
Section 10: STABILITY AND REACTIVITY

Chemical Stability:
Stable.

Possibility Of Hazardous Reactions:
Will not occur.

Conditions To Avoid (e.g., static discharge, shock or vibration):
Strong oxidizing agents.

Incompatible Materials:
Specific data not available.

Hazardous Decomposition Products:
Strong oxidizers.

Section 11: TOXICOLOGICAL INFORMATION

Information On The Likely Routes Of Exposure (inhalation, ingestion, skin and eye contact):
SKIN: (H315) Causes skin irritation
EYE: (H320) Causes eye irritation.
INHALATION: (H335) May cause respiratory irritation.
INGESTION: (H303) May be harmful if swallowed.

Symptoms Related To The Physical, Chemical and Toxicological Characteristics:
Specific data not available.
Delayed and Immediate Effects and Also Chronic Effects From Short- and Long-Term Exposure:
Specific data not available.

Numerical Measures Of Toxicity (such as acute toxicity estimates):
Specific data not available.

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity (aquatic and terrestrial, where available):
Specific data not available.

Persistence and Degradability:
Specific data not available.

Bioaccumulative Potential:
Specific data not available.

Mobility In Soil:
100% Biodegradable. Material is not volatile but is water soluble.

Other Adverse Effects:
No adverse effects known or suspected.
Section 13: DISPOSAL CONSIDERATIONS

Description Of Waste Residues and Information On Their Safe Handling and Methods Of Disposal, Including The Disposal Of Any Contaminated Packaging:

Dispose of in accordance with all existing local, state and federal ordinances.

Section 14: TRANSPORT INFORMATION

UN Number:
Specific data not available.

UN Proper Shipping Name:
Non-Regulated. Glycol Ethers, not elsewhere classified.

Transport Hazard Class(es):
N/A

Packing Group (if applicable):
Packing group III

Marine Pollutant (Yes/No):

Special Precautions Which User Needs To Be Aware Of / Or Comply With In Connection With Transport Or Conveyance Either Within Or Outside Their Premises:
Specific data not available.

Section 15: REGULATORY INFORMATION

N/A

Section 16: OTHER INFORMATION