



Textile Kit Packet

Clean screens quickly, easily and effectively

Contains directions and helpful tips for:

- **BEAN•e•doo**® Plastisol Ink Remover
- **Color Change**™ On Press Ink Remover
- **STRIP•e•doo**® Emulsion Remover
- **UN-Lok** Screen Unlocker
- **D•HAZE**® Haze Remover
- **D•GREASE**™ Screen Degreaser

For more information online:

- Go to www.franmar.com
- Click on "Documents/SDS" in the main menu.
- Scroll down to the screen printing product table.
- Click on "SDS" and "TDS" links to view PDFs of Safety Data Sheets and Tip Sheets as needed.



Chat with a live customer service rep:

800-538-5069

8:00am - 5:00pm CST Monday - Friday

or visit our website: www.franmar.com



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STEP 1**Franmar****TIP SHEET**

Cleans screens quickly, easily and safely

BEAN•e•doo®

Plastisol Ink Remover



Cleaning screens can be hard work, and having a reliable ink cleaner that works quickly and effectively is important. Franmar's **BEAN•e•doo® Plastisol Ink Remover** delivers that performance as an eco-friendly and safe screen cleaner. Made with soybeans, it is low-VOC and 100% biodegradable, reducing the hazards of screen reclamation for workers and the environment. Since being introduced as Franmar's original product, **BEAN•e•doo** has been a customer favorite and continues to impress new customers around the world.

Directions:

1. Spray or pour a small amount onto screen.
2. Scrub screen with a dedicated Biggee™ scrub pad or nylon brush.
3. Repeat on back of screen image.
4. Rinse both sides of screen clean with pressured water.

Note: Plastisol Ink Remover does not evaporate. A water rinse or cleaning with a damp shop towel is necessary to remove the oil residue.

Usage Tips:

- **BEAN•e•doo** does not evaporate. Rinsing with water is necessary to remove the oil residue. Pressure washing facilitates a clean screen.
- Less is more! Control amount by using a spray bottle. Six or seven (6-7) sprays is all that's generally needed to clean a standard size screen.
- Use a dedicated Biggee pad for each solvent to avoid mixing products and extend the life of the pad.
- Do not mix or dilute **BEAN•e•doo** with water.

MORE INFORMATION:

Precautions: Dispose of waste according to local regulations. Avoid eye contact. If product contacts eye, rinse thoroughly with water. Call a physician if irritation persists. If swallowed do not induce vomiting. Call a physician. Nitrile or neoprene gloves are recommended for sensitive skin.

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STEP 1



TIP SHEET

Safe and simple ink color changes

Color Change™ On Press Ink Remover



Quickly change colors on press or open clogged mesh areas during a run, saving valuable time and money. Franmar's **Color Change™ On Press Ink Remover** is non-aerosol and replaces harsh chemicals like methylene chloride without hazardous side effects and noxious odors.

Color Changing Directions:

1. Spray or pour a small amount onto screen.
2. Wipe screen clean.
3. Repeat on back of screen image.
4. Allow to dry thoroughly.

Screen Opener Directions:

1. Spray or pour a small amount onto applicator.
2. Wipe screen image area clean.

Usage Tips:

- Remember, less is more. Use a small amount and you will immediately see the ink loosen.
- Works great for cleaning ink smudges on back of screen.
- Franmar's **D•GREASE™** can be used to wipe away any solvent residues.
- Start with lighter inks and move up to darker inks when printing.

MORE INFORMATION:

Precautions: Dispose of waste according to local regulations. Avoid eye contact. If product contacts eye, rinse thoroughly with water. Call a physician if irritation persists. If swallowed do not induce vomiting. Call a physician. Nitrile or neoprene gloves are recommended for sensitive skin.



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STEP 2**TIP SHEET**

Effective on all emulsions, films and stencils

STRIP•e•doo®

Emulsion Remover



Franmar's **STRIP•e•doo® Emulsion Remover** has revolutionized the once unpleasant process of screen reclaiming with its natural and biodegradable formula. It is specifically designed to penetrate and dissolve all types of emulsion and capillary film without weakening the mesh. It contains a built-in degreaser and changes color when no longer active.

Directions:

1. Wet screen and pour or spray a small amount onto front side of screen.
2. Scrub briefly with a dedicated Biggee™ scrub pad.
3. Repeat on back side of screen.
4. Let product work for 30 seconds or more and scrub both sides again.
DO NOT ALLOW PRODUCT TO DRY.
5. Rinse both sides of screen clean with pressured water.

Usage Tips:

- STRIP•e•doo shows you when it's no longer active by changing color from white to brown.
- Use a spray bottle for better distribution of product.
- Additional degreasing is needed when using high mesh counts or halftones.
- Store in a cool, dry place away from direct sunlight.

MORE INFORMATION:

Precautions: Dispose of waste according to local regulations. Avoid eye contact. If product contacts eye, rinse thoroughly with water. Call a physician if irritation persists. If swallowed do not induce vomiting. Call a physician. Nitrile or neoprene gloves are recommended for sensitive skin.



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TIP SHEET

Removes locked emulsions

UN-Lok Screen Unlocker



Franmar's **UN-Lok Screen Unlocker** is a revolutionary product that works on all types of locked emulsion, including capillary film, usually within 30 minutes or less. This gel formula is easy to use and stays wet for up to 24 hours, allowing flexibility to clean at your own convenience.

Directions:

1. Liberally apply to locked emulsion and rest of the screen.
2. Let product sit for 10-30 minutes. More time may be needed for heavily locked areas.
3. Scrub well with a dedicated Biggee™ scrub pad.
4. Wash with power washer or water hose with pressure nozzle.
5. Repeat if needed for trouble spots. Wash thoroughly.

Usage Tips:

- UN-Lok can be left on screens overnight.
- Check for loosened emulsion with fingernail.
- If desired, a degreaser can be used as a final cleaning step.

MORE INFORMATION:

Precautions: Dispose of waste according to local regulations. Avoid eye contact. If product contacts eye, rinse thoroughly with water. Call a physician if irritation persists. If swallowed do not induce vomiting. Call a physician. Nitrile or neoprene gloves are recommended for sensitive skin.



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STEP 3**TIP SHEET**

Screen ghost and haze remover

D•HAZE® Haze Remover



Franmar's **D•HAZE® Haze Remover** is one of the most effective ghost and haze removers in the industry today. Unlike traditional caustic haze removers, Franmar's **D•HAZE** will not damage screen mesh - no matter how long you leave it on. Good haze removal practices save screen printers money with longer usability of screens.

Directions:

1. Spray or pour a small amount on screen haze/ghost image.
2. Scrub both sides of screen with a dedicated Biggee™ scrub pad or nylon brush.
3. Rinse screen clean with pressured water.

Usage Tips:

- Use immediately after emulsion or stencil removal so ghost/haze will not set in the screen.
- Control amount by using a spray bottle, avoiding frame edges as D•HAZE will remove the glue holding the mesh to the frame.
- Use Franmar's D•GREASE™ Screen Degreaser to remove any residue.

MORE INFORMATION:

Precautions: Dispose of waste according to local regulations. Avoid eye contact. If product contacts eye, rinse thoroughly with water. Call a physician if irritation persists. If swallowed do not induce vomiting. Call a physician. Use of gloves made of butyl rubber or laminated polyethylene/EVOH is recommended.

WARNING: This product can expose you to chemicals including n-methyl-2-pyrrolidone, which is known to the state of California to cause birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.



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STEP 4



TIP SHEET

Easy and effective screen prep

D•GREASE[®]

Screen Degreaser



Franmar's **D•GREASE™ Screen Degreaser** is tough on solvent residues and easy on the environment. It is alcohol-free, non-caustic, and 100% biodegradable, making it essential for any screen printer. Its formula helps prevent "fish-eyes," and is great for prepping screens before recoating them with emulsion.

Directions:

1. Spray or pour a generous amount onto screen.
2. Scrub screen with dedicated Biggee™ scrub pad or nylon brush.
3. Make sure to scrub near edge of frame to remove all contaminants.
4. Rinse both sides of screen thoroughly with water.

Usage Tips:

- Remember: The cleaner the screen, the better the emulsion adheres to the mesh.
- D•GREASE™ works well for removing leftover cleaning residue.
- Helps prevent pinholes from dirt and debris.

MORE INFORMATION:

Precautions: Dispose of waste according to local regulations. Avoid eye contact. If product contacts eye, rinse thoroughly with water. Call a physician if irritation persists. If swallowed do not induce vomiting. Call a physician. Nitrile or neoprene gloves are recommended for sensitive skin.



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